In order to work out the relative needle valve aperture to venturi aperture, you need to establish the size of needle jet, and size of needle and size of needle within the jet during the appropriate phase of the slide operation. The  $\frac{1}{2}$  to  $\frac{3}{2}$  operation attributed to the needle jet is based on area of venturi open rather than vertical movement of the needle and the relationship between the two require calculations that are out of my comfort zone. I found a calculator to do this online  $\frac{0}{2}$  handymath.com (you can easily work area of segment as this is simply a quarter of the total, turning this into a segment height is where you need the calculator.

So the first job is to manually measure the needle in full open and closed positions against the top of the emulsion tube, as this is possible to mark through the front of the carburettor. Next you must measure the distance between the top of the emulsion tube and the top of the needle jet. apply this correction factor and draw sketch of needle to help.

ext work out area of venturi, and the 1/4,1/2 and 3/4 areas from this

Jsing calculator (handymath.com) work out segment heights for these.
Given that these segments essentially are vertical movments from the (now defined) point on the needle which intersects with the top of the needle jet when the slide is fully down, these can be marked on the needle and the needle measured to establish the diameters at those points.

## RHM twin carb

Needle jet (size is diameter main jet used
Main jet diameter
needle no
needle notch
(from bottom as 280 0.057 distance from bottom of needle to max open position (relative to top of needle to top of needle et) venturi diameter of carburettor area of venturi area // ith height // lift height // lift heedle dia // lift needle dia / 0.507 0.7854 **0.19635** 0.3927 0.58905 0.298 0.5 0.702 0.098 0.0925 0.087 flow area at needle jet at ¼ 0.001281936 ift flow area at needle jet at ½ ift low area at needle jet at ¾ nel/air ratio at ¼ nel/air ratio at ½ nel/air ratio at ¾

## Table 3 : needle /needle jet ratios at varying lifts

	needle dia	needle are	ea	needle jet dia		available	e area
¼ throttle (1.209 from end)		0.098	0.007543942		0.106	0.008825878	0.001281936
½ throttle (1.0007 from end)	0.	0925	0.0067209344		0.106	0.008825878	0.0021049436
% throttle (0.805 from end)		0.087	0.0059454495		0.106	0.008825878	0.0028804285
				main int area		0.0025520895	

if needle jet area exceeds main jet area at 34 then substitute main jet size for final calculation

Air to fuel ratio

SO .	venturi area open	input from table 3)	percentage ratio (fuel to air)( calculated)				
			difference between phaes				
1/4	0.19635	0.001281936	0.65%				
1/2	0.3927	0.0021049436	0.54%	0.12%			
3/4	0.58905	0.0025520895	0.43%	0.10%			
	Looking for these to be similar						

Needle area open (Auto