In order to work out the relative needle valve aperture to venturi aperture, you need to establish the size of needle jet, and size of needle and size of needle within the jet during the appropriate phase of the slide operation. The ½ to ¾ operation attributed to the needle jet is based on area of venturi open rather than vertical movement of the needle and the relationship between the two require calculations that are out of my comfort zone. I found a calculator to do this online @ handymath.com (you can easily work area of segment as this is simply a quarter of the total, turning this into a segment height is where you need the calulator.

So the first job is to manually measure the needle in full open and closed positions against the top of the emulsion tube, as this is possible to mark through the front of the carburettor. Next you must measure the distance between the top of the emulsion tube and the top of the needle jet, apply this correction factor and draw sketch of needle to help.

lext work out area of venturi, and the 1/4,1/2 and 1/4 areas from this.

Using calculator (handymath.com) work out segment helights for these.
Given that these segments essentially are vertical movments from the (now defined) point on the needle which intersects with the top of the needle jet when the slide is fully down, these can be marked on the needle and the needle measured to establish the diameters at those points.

Needle jet (size	
is diameter	0.108
main jet used	280
Main jet diameter	0.057
needle no	6
needle notch	
from bottom as	
1)	4
distance from	
bottom of needle	
to max open	
position (relative	
to top of needle	
jet)	0.507
venturi diameter	1
area of venturi	0.7854
4 venturi area	0.19635
½ venturi area	0.19635
½ venturi area ¼ venturi area	0.58905
¼ venturi area ¼ lift height	
1/4 lift neight 1/2 lift height	0.298
	0.5
¼ lift height ¼ lift needle dia	0.702
¼ lift needle dia ⅓ lift needle dia	0.098
	0.0925
¼ lift needle dia	0.087
flow area at needle iet at ¼	
iff	
flow area at	0.00161813
needle jet at ½	
lift	0.0024411376
flow area at	0.0024411370
needle jet at ¾	
lift	0.0032166225
fuel/air ratio at 1/4	
fuel/air ratio at 1/2	
fuel/air ratio at 3/4	

## Table 3 : needle /needle jet ratios at varying lifts

needle dia needle area needle jet dia available area 4 throttle (1.209 from end) 4 throttle (1.0007 from end) 4 throttle (0.805 from end) 0.098 0.0925 0.087 0.007543942 0.0067209344 0.0059454495 0.108 0.108 0.108 0.009162072 0.009162072 0.009162072 0.00161813 0.0024411376 0.0032166225

main jet area

if needle jet area exceeds main jet area at % then substitute main jet size for final calculation

Air to fuel ratio

Needle area open (Auto input from table 3) percentage ratio (fuel to air)( calculated) 0.19635 0.00161813 0.82% 0.62% 0.43% 0.3927 0.58905 0.0024411376 0.0025520895 Looking for these to be similar